

## MPS No. 1010

**Subject: ASTM Standard**

**Date: January 2008 (Revised January 2019)**

ThermaFoam R-Control insulation is a rigid cellular molded polystyrene material that is used for building insulation, geotechnical applications (geofoam), as a component of structural insulated panels, as a component of exterior insulation finish systems, and a number of other applications. Molded polystyrene in each of these end use applications requires different performance properties upon which a product selection would be made.

In order to promote uniformity of specification for expanded polystyrene in these various applications, ASTM has developed multiple standard specifications for polystyrene foam. This bulletin describes the three main ASTM standard specifications that cover foam products.

**ASTM C578 Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation**

ASTM C578 is the standard that is referenced in the design and applicability of molded polystyrene materials for general insulation needs. This specification covers the types, physical properties, and dimensions of cellular polystyrene intended for use as thermal insulation.

ThermaFoam R-Control insulation is available in 7 different "Types" as specified in ASTM C578. These are Type XI, I, VIII, II, IX, XIV, and XV. In addition to thermal properties, such as R-value; physical properties such as compressive resistance, flexural strength, water vapor permeance, and water absorption are requirements of ASTM C578. The performance requirements for the various Types of ThermaFoam R-Control insulation can be seen in the tables attached to this bulletin.

**ASTM E2430 Standard Specification For Expanded Polystyrene ("EPS") Thermal Insulation Boards For Use In Exterior Insulation and Finish Systems ("EIFS")**

ASTM E2430 is a standard for boards used in Exterior Insulation and Finish Systems ("EIFS"). The specification covers requirements for board dimensions and manufacturing requirement specific to the EIFS industry. The boards are specified to be 2' in width and 4' in length, the standard size required for the EIFS industry. Boards in compliance with ASTM E2430 must fully comply with the Type I requirements of ASTM C578. No additional material properties are required by ASTM E2430. Thus, the Type I referenced properties from ASTM C578 are applicable to molded polystyrene manufactured in confor-

mance with ASTM E2430.

**ASTM D6817 Standard Specification for Rigid Cellular Polystyrene Geofoam**

The title for ASTM D6817 is clear that this specification is for Geofoam applications. Geofoam is the commonly accepted term for lightweight foam materials used in geotechnical applications. ASTM D6817 specifically defines geofoam as a "block or planar rigid cellular foam polymeric material used in geotechnical engineering applications." ASTM D6817 is the definitive standard that should be referenced in the design and applicability of molded polystyrene materials for geotechnical applications. This specification covers the types and physical properties of cellular polystyrene intended for use as Geofoam.

ThermaFoam R-Control Geofoam is available in 7 different "Types" as specified in ASTM D6817. These are Type EPS12, EPS5, EPS19, EPS22, EPS29, EPS39, and EPS46. The key material property specified by ASTM D6817 is the compressive resistance at 1% deformation. This is the normally accepted design load for geofoam.

In addition to compressive resistance at 1% deformation, compression resistance at 5% and 10% is also available. The compression resistance at these higher percentage of compression are applicable to the very specific design and use of molded polystyrene in incompressible application. Flexural strength, a key quality control measure, is also included. The performance requirements for the various Types of ThermaFoam R-Control Geofoam are shown in the tables attached to this bulletin. Please also refer to ThermaFoam R-Control Geofoam technical bulletin no. 5001.

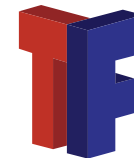
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This table outlines a few key physical properties of ThermaFoam R-Control molded polystyrene insulation in accordance with ASTM C578, “Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation” compared to ThermaFoam R-Control Geofoam in accordance with ASTM D6817, “Standard Specification for Rigid Cellular Polystyrene Geofoam”.

PRODUCT		50	100	130	150	250	400	600	EPS12	EPS15	EPS19	EPS22	EPS29	EPS39	EPS46
ASTM C578 <sup>2</sup> Compliance, Type		XI	I	VIII	II	IX	XIV	XV							
ASTM D6817 <sup>1</sup> Compliance, Type									EPS12	EPS15	EPS19	EPS22	EPS29	EPS39	EPS46
Density <sup>1,2</sup> , min., ASTM C303	lb/ft <sup>3</sup> (kg/m <sup>3</sup> )	0.70 (12)	0.90 (15)	1.15 (18)	1.35 (22)	1.80 (29)	2.40 (38)	3.0 (48)	0.70 (11)	0.90 (15)	1.15 (18)	1.35 (22)	1.80 (29)	2.40 (38)	2.85 (46)
Compressive Strength @10% <sup>2</sup> , min., ASTM D1621	psi (kPa)	5 (35)	10 (69)	13 (90)	15 (104)	25 (173)	40 (276)	60 (414)							
Compressive Resistance @1% deformation <sup>1</sup> , min., ASTM D1621	psi (kPa)								2.2 (15)	3.6 (25)	5.8 (40)	7.3 (50)	10.9 (75)	15.0 (103)	18.6 (128)
R-value <sup>2</sup> , Thermal Resistance, per inch, ASTM C518	°F·ft <sup>2</sup> ·h/Btu (°K·m <sup>2</sup> /W)	3.2 (0.56)	3.9 (0.68)	3.9 (0.69)	4.2 (0.73)	4.4 (0.77)	4.4 (0.77)	4.5 (0.78)							
Flexural Strength <sup>1,2</sup> , min. ASTM C203	psi (kPa)	10 (69)	25 (173)	30 (208)	35 (242)	50 (345)	60 (414)	75 (517)	10 (69)	25 (172)	30 (207)	35 (240)	50 (345)	60 (414)	75 (517)
Oxygen Index <sup>1,2</sup> , min.	vol. %	24	24	24	24	24	24	24	24	24	24	24	24	24	24

<sup>1</sup> Please refer to ASTM D6817 specification for complete information.

<sup>2</sup> Please refer to ASTM C578 specification for complete information.



[www.thermafoamrcontrol.com](http://www.thermafoamrcontrol.com)



203 South Redmond Road  
Jacksonville, AR 72076

Office: 501-945-1114